

Work Order ID 50635

July 17, 2009



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Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 07/17/2009 2: Start Qty: 1.00

Revision Nbr:

Required Date: 07/20/2009 Reqd Qty: 1.00



Reference: ECN 09-629

Cust Item ID:

Customer ID:

Description: ADD PAPERWORK TO KITS ON STOCK RELEASE TC STC: SH06-39 ISSUE 2, IIN D119-756 REV E. ICA-
D119-756 REV. 2, FMS-D119-756 REV. B, DSI 9465 REV .A, D2258. REV D
PER ECN 09-629

Sales Order:

D119-756-011

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

45679
9/1/09
SK

SEE ATTACHED SHEET 1 of 1

QC21 09/07/24 JJ

u 09-07-23

List Lots

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July 24, 2009 10:49:55 AM

Criteria : Item ID: D119-756-011RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D119-756-011RevC Clamp	Main Warehouse FG	45679		1.0000		QC21	
Total:				1.0000			

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

#50635

Date: 09.07.06	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 09- 629
Product No.: D119-756		Created By: KJ	Approved By: [Signature]	
Product Name: Heli Utility Basket		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	MF 09-07-17
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	CL	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Revised TC stc to add the AW119MKII model aircraft and documents, drawings, DSI to change position of basket installation.

Documents Affected:
Release TC STC: SH06-39 Issue 2, IIN-D116-756 Rev. E, ICA-D119-756 Rev. 2, FMS-D119-756 Rev. B, DSI 9465 Rev. A, D2258 Rev. D

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.07.07 [Signature]
10	Update Controlled PDF Files	Y	KJ		09.07.07 [Signature]
11	Update Master Document List (MDL)	Y	AJS	Rev. H	
12	Update Document Record (DR)	Y	KJ		
13	Update Product Development Summary	Y	KJ		09.07.07 [Signature]
14	Update QSI 021 and/or STC Approval List	Y	KJ		
15	Update Parts / STC Database	Y	KJ		09.07.07 [Signature]
16	Update / Verify ARC Database	Y	KJ	#108 } ACCESS ONLY	
17	Create / Update Change Record Form	Y	KJ	DSI 9465-011 at CHG001	09.07.07 [Signature]
18	Create / Update PPP's	Y	KJ		
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.07.07 [Signature]
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add TC STC, DSI, IIN, ICA, FMS to all kits in stock and in production:

D119-756-011 x 1stK
D119-756-013 x 0stK
D119-756-041 x 0stK
D119-756-043 x 0stK
D119-756-044 x 0stK
D119-756-045 x 0stK
D119-756-046 x 0stK

MF 09-

ECN Verified & Complete: _____ Date: _____